

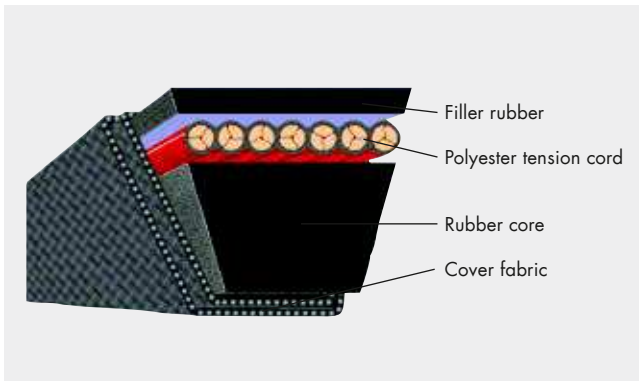
# PRODUCT DESCRIPTION

## optibelt **VB** CLASSIC V-BELTS

### DIN 2215 / ISO 4184

#### Structure/Properties

optibelt VB classic V-belts are manufactured using the same production processes as those for optibelt SK high performance wedge belts.



The components used are perfectly suited to the power ratings  $P_N$ . These values are far above those given by DIN 2218. Thus the operational safety in existing drives is increased and overloading is avoided.

- optibelt VB classic V-belts have a height-width ratio of 1:1.6.
- The maximum belt speed  $v_{max} = 30$  m/s should not be exceeded.
- The allowed flexibility rate is far below that of wedge belts. It is  $f_{B, max} = 80$  s<sup>-1</sup>.

#### Application areas

optibelt VB classic V-belts are mainly employed as replacement parts for industrial drives. For new drives, the use of high performance wedge belts is almost always recommended due to reasons of space and cost. However, special drives such as V-flat drives can often only be operated with classic V-belts. In special constructions, optibelt VB classic V-belts tackle difficult drives in the gardening sector and in agricultural machinery.

For these applications special belt constructions and calculation methods are required which are not included in this manual. In these cases we ask you to give us the according drive data.

#### Standardisation/Dimensions

optibelt VB classic V-belts in the profiles Y/6, Z/10, A/13, B/17, C/22, D/32 and E/40 are standardised according to DIN 2215 and ISO 4184.

Further, non-standardised ISO profiles 5, 8, 20 and 25 are available. These profiles should however not be used due to reasons of exchangeability and rationalisation.

**The ISO standard 4184 specifies the datum length for measuring the belt length. The former belt designation of the inside length  $L_i$  is replaced by the datum length  $L_d$ . For the conversion factors from pitch to inside length, please see page 161.**

**Note:** Electrically conductive according to ISO 1813.

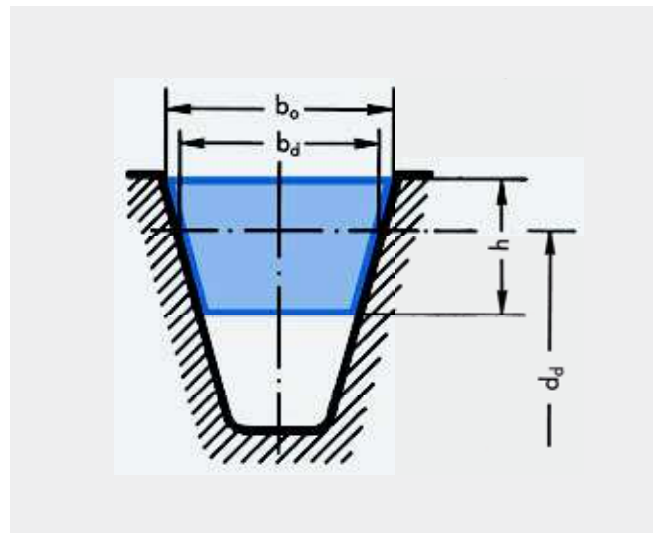


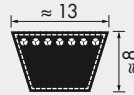
Table 7

Profile	DIN 2215	(5)	6	(8)	10	13	17	(20)	22	(25)	32	40
	ISO 4184	-	Y	-	Z	A	B	-	C	-	D	E
Belt top width	$b_o \approx$	5	6	8	10	13	17	20	22	25	32	40
Datum width	$b_d$	4.2	5.3	6.7	8.5	11	14	17	19	21	27	32
Belt height	$h \approx$	3	4	5	6	8	11	12.5	14	16	20	25
Recommended minimum pulley outside diameter	$d_{d, min}$	20	28	40	50	75	125	160	200	250	355	500
Belt weight (kg/m)	$\approx$	0.018	0.026	0.042	0.064	0.109	0.190	0.266	0.324	0.420	0.690	0.958
Flex rate (s <sup>-1</sup> )	$f_{B, max} \approx$						80					
Belt speed (m/s)	$v_{max} \approx$						30					

# STANDARD RANGE

## optibelt **VB** CLASSIC V-BELTS

### DIN 2215 / ISO 4184



**A/13**

Profile A/13											
Belt no.	Datum length ISO $L_d$ [mm]	Inside length $L_i$ [mm]	Belt no.	Datum length ISO $L_d$ [mm]	Inside length $L_i$ [mm]	Belt no.	Datum length ISO $L_d$ [mm]	Inside length $L_i$ [mm]	Belt no.	Datum length ISO $L_d$ [mm]	Inside length $L_i$ [mm]
A 16	437	407	A 41	1071	1041	<b>A 69</b>	<b>1780</b>	<b>1750</b>	<b>A 105</b>	<b>2697</b>	<b>2667</b>
A 18	487	457	A 41½	1080	1050	<b>A 70</b>	<b>1805</b>	<b>1775</b>	<b>A 107</b>	<b>2755</b>	<b>2725</b>
A 19	510	480	A 42	1090	1060	<b>A 71</b>	<b>1830</b>	<b>1800</b>	<b>A 108</b>	<b>2773</b>	<b>2743</b>
A 20	538	508	A 42½	1105	1075	<b>A 72</b>	<b>1855</b>	<b>1825</b>	<b>A 110</b>	<b>2830</b>	<b>2800</b>
A 21	565	535	A 43	1130	1100	<b>A 73</b>	<b>1884</b>	<b>1854</b>	<b>A 112</b>	<b>2875</b>	<b>2845</b>
A 22	590	560	A 43½	1135	1105	<b>A 74</b>	<b>1910</b>	<b>1880</b>	<b>A 114</b>	<b>2926</b>	<b>2896</b>
A 23	605	575	A 44	1150	1120	<b>A 75</b>	<b>1930</b>	<b>1900</b>	<b>A 116</b>	<b>2976</b>	<b>2946</b>
A 23½	630	600	A 45	1173	1143	<b>A 76</b>	<b>1960</b>	<b>1930</b>	<b>A 118</b>	<b>3030</b>	<b>3000</b>
A 24	640	610	A 45½	1180	1150	<b>A 77</b>	<b>1986</b>	<b>1956</b>	<b>A 120</b>	<b>3078</b>	<b>3048</b>
A 25	660	630	<b>A 46</b>	<b>1198</b>	<b>1168</b>	<b>A 78</b>	<b>2010</b>	<b>1980</b>	<b>A 124</b>	<b>3180</b>	<b>3150</b>
A 26	680	650	<b>A 46½</b>	<b>1210</b>	<b>1180</b>	<b>A 79</b>	<b>2030</b>	<b>2000</b>	<b>A 128</b>	<b>3280</b>	<b>3250</b>
A 26½	700	670	<b>A 47</b>	<b>1230</b>	<b>1200</b>	<b>A 80</b>	<b>2062</b>	<b>2032</b>	<b>A 132</b>	<b>3380</b>	<b>3350</b>
A 27	716	686	<b>A 47½</b>	<b>1245</b>	<b>1215</b>	<b>A 81</b>	<b>2090</b>	<b>2060</b>	<b>A 136</b>	<b>3484</b>	<b>3454</b>
A 27½	730	700	<b>A 48</b>	<b>1250</b>	<b>1220</b>	<b>A 82</b>	<b>2113</b>	<b>2083</b>	<b>A 140</b>	<b>3580</b>	<b>3550</b>
A 28	740	710	<b>A 48½</b>	<b>1255</b>	<b>1225</b>	<b>A 83</b>	<b>2130</b>	<b>2100</b>	<b>A 144</b>	<b>3688</b>	<b>3658</b>
A 29	760	730	<b>A 49</b>	<b>1280</b>	<b>1250</b>	<b>A 83½</b>	<b>2150</b>	<b>2120</b>	<b>A 148</b>	<b>3780</b>	<b>3750</b>
A 29½	780	750	<b>A 50</b>	<b>1300</b>	<b>1270</b>	<b>A 84</b>	<b>2164</b>	<b>2134</b>	<b>A 158</b>	<b>4030</b>	<b>4000</b>
A 30	797	767	<b>A 51</b>	<b>1330</b>	<b>1300</b>	<b>A 84½</b>	<b>2180</b>	<b>2150</b>	<b>A 167</b>	<b>4280</b>	<b>4250</b>
A 31	805	775	<b>A 52</b>	<b>1350</b>	<b>1320</b>	<b>A 85</b>	<b>2190</b>	<b>2160</b>	<b>A 187</b>	<b>4780</b>	<b>4750</b>
A 31½	830	800	<b>A 53</b>	<b>1380</b>	<b>1350</b>	<b>A 86½</b>	<b>2230</b>	<b>2200</b>	<b>A 197</b>	<b>5030</b>	<b>5000</b>
A 32	843	813	<b>A 54</b>	<b>1405</b>	<b>1375</b>	<b>A 87</b>	<b>2240</b>	<b>2210</b>			
A 32½	855	825	<b>A 55</b>	<b>1430</b>	<b>1400</b>	<b>A 88</b>	<b>2270</b>	<b>2240</b>			
A 33	871	841	<b>A 56</b>	<b>1452</b>	<b>1422</b>	<b>A 89</b>	<b>2291</b>	<b>2261</b>			
A 34	880	850	<b>A 57</b>	<b>1480</b>	<b>1450</b>	<b>A 90</b>	<b>2316</b>	<b>2286</b>			
A 34½	905	875	<b>A 58</b>	<b>1505</b>	<b>1475</b>	<b>A 91</b>	<b>2341</b>	<b>2311</b>			
A 35	919	889	<b>A 59</b>	<b>1530</b>	<b>1500</b>	<b>A 92</b>	<b>2367</b>	<b>2337</b>			
A 35½	930	900	<b>A 60</b>	<b>1555</b>	<b>1525</b>	<b>A 93</b>	<b>2390</b>	<b>2360</b>			
A 36	944	914	<b>A 61</b>	<b>1580</b>	<b>1550</b>	<b>A 94</b>	<b>2418</b>	<b>2388</b>			
A 37	955	925	<b>A 62</b>	<b>1605</b>	<b>1575</b>	<b>A 95</b>	<b>2443</b>	<b>2413</b>			
A 37½	980	950	<b>A 63</b>	<b>1630</b>	<b>1600</b>	<b>A 96</b>	<b>2468</b>	<b>2438</b>			
A 38	995	965	<b>A 64</b>	<b>1655</b>	<b>1625</b>	<b>A 97</b>	<b>2494</b>	<b>2464</b>			
A 38½	1005	975	<b>A 65</b>	<b>1680</b>	<b>1650</b>	<b>A 98</b>	<b>2530</b>	<b>2500</b>			
A 39	1030	1000	<b>A 66</b>	<b>1706</b>	<b>1676</b>	<b>A 100</b>	<b>2570</b>	<b>2540</b>			
A 40	1046	1016	<b>A 67</b>	<b>1730</b>	<b>1700</b>	<b>A 102</b>	<b>2621</b>	<b>2591</b>			
A 40½	1060	1030	<b>A 68</b>	<b>1755</b>	<b>1725</b>	<b>A 104</b>	<b>2680</b>	<b>2650</b>			

Maximum production length: 10000 mm  $L_i$   
 Minimum order quantity:  
 Over 1800 mm =  
 31 pieces for non-standard length ranges  
 93 pieces for special constructions  
 Weight:  $\approx$  0.109 kg/m

Datum length  $L_d \triangleq$  Pitch length  $L_w/L_p$  Further sizes on request

Lengths in **bold** type are in S=C plus (SetConstant).