

art.DVB

FIXED SUPPORTS mod.10/60 in nitrided steel, with reduced dimensions, axial/radial bearings and accessories.

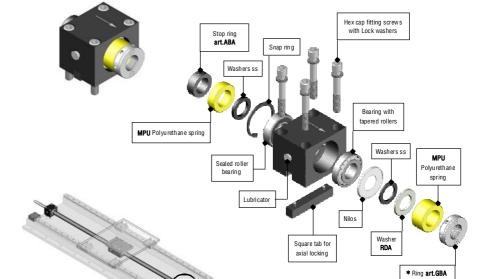
Assembled DVB support

DVB Support - exploded diagram

Standard fitting on the machine with and without Supports Base







Fitting below machine with and without Supports Base

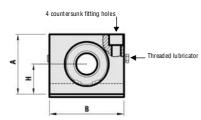


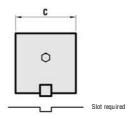




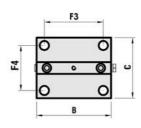
* Alternatively, for particular technical requirements for manual/horizontal movements, the DVB support is available with self-locking ring GHA (please see page 51).

> Complete diagrams showing how to fit to the machine are on pages 101-103.





DVB Support position or Manoeuvring Unit



> C = Nett size of the support excluding accessories like ABA, GBA/Kit etc.

> Approximate weight with accessories and fitting bolts, excluding Supports Base BD LV.

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MODELS	CODE	ARTICLE	Α	В	С	Н	Ø Internal of bearings	F3	F4	Hex. Cap screws for fitting	Slot required for fitting	Threaded Lubricator	WEIGHT Kg
mod. 10	300SF110	DVB 10	29	45	30	15	6	33	18	M6x35	Ø10x57x2	M6x1	0,320
mod. 12 14	300SF11214	DVB 12 14	34	50	35	17,5	8	37	22	M6x40	Ø10x62x2	M6x1	0,460
mod. 16	300SF116	DVB 16	39	55	40	20	10	38	24	M8x45	Ø12x69x3	1/8G	0,610
mod. 18	300SF118	DVB 18	44	60	45	22,5	12	44	29	M8x50	Ø12x74x3	1/8G	0,850
mod. 20 22	300SF12022	DVB 20 22	49	65	50	25	15	48	32	M8x55	Ø12x79x3	1/8G	1,200
mod. 24 25 26	300SF1242526	DVB 24 25 26	54	75	55	27,5	17	56	35	M10x65	Ø14x91x4	1/8G	1,640
mod. 28 30 32	300SF1283032	DVB 28 30 32	59	80	60	30	20	60	40	M10x70	Ø14x96x4	1/8G	2,040
mod. 35 36	300SF13536	DVB 35 36	69	90	70	35	25	70	50	M10x80	Ø14x106x4	1/8G	3,050
mod. 40	300SF140	DVB 40	79	100	80	40	30	78	58	M12x90	Ø16x118x4	1/8G	4,240
mod. 45 46	300SF14546	DVB 45 46	84	105	85	42,5	30	83	63	M12x100	Ø16x123x5	1/8G	5,180
mod. 50	300SF150	DVB 50	89	110	90	45	35	88	68	M12x100	Ø16x128x5	1/8G	5,900
mod. 55	300SF155	DVB 55	93	130	100	47	40	102	72	M14x100	Ø16x148x5	1/8G	7,750
mod. 60	300SF160	DVB 60	99	130	100	50	45	102	72	M14x110	Ø16x148x5	1/8G	8,120

> The supports above are shown assembled in the Compact Steel Groups (see preceding pages) for which it is possible to calculate the total weight by adding them to the weight of the TR screw using the table on page 69.

> To comply with safety regulations it is obligatory to use the locking tabs, the fitting hardware supplied, and ensuring that the arrows engraved in the supports are all facing in the same direction, which for vertical/oblique movements must be facing downwards.