## TA16

## series



## Product Segments

## - Care Motion <br> - Comfort Motion - Industrial Motion

TiMOTION's TA16 series linear actuator is similar to the TA2 linear actuator, but is specifically designed for low-noise medical applications where a compact linear actuator is needed. It is available with optional IP66 protection and Hall sensors for position feedback. Certificates for the TA16 include IEC60601-1, ES60601-1, IEC60601-1-2, UL962, and EMC.

## General Features

Voltage of motor
Maximum load
Maximum speed at full load

Stroke
Minimum installation dimension
Color
IP rating
Options
Certificate

12, 24, 36, 48V DC
$3,500 \mathrm{~N}$ in push and pull
$13.5 \mathrm{~mm} / \mathrm{s}$ (with $1,500 \mathrm{~N}$ in a push or pull condition)
20~600mm
$\geq$ Stroke + 112mm
Silver
Up to IP66
POT, Hall sensor(s)
IEC60601-1, ES60601-1, IEC60601-1-2,
UL962, EMC
$+5^{\circ} \mathrm{C} \sim+45^{\circ} \mathrm{C}$

Operational temperature range

With very low noise, small size for easy installation
Suitable for patient hoist application

Drawing

Standard Dimensions (mm)


## Load and Speed

| CODE | Load (N) |  | Self Locking Force (N) | Typical Current (A) |  | Typical Speed (mm/s) |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Push | Pull |  | No Load 32V DC | With Load 24V DC | No Load 32V DC | With Load 24V DC |
| Motor Speed (3800RPM, Duty Cycle 10\%) |  |  |  |  |  |  |  |
| A | 2500 | 2500 | 2500 | 1.2 | 2.8 | 5.2 | 3.0 |
| B | 2000 | 2000 | 2000 | 1.2 | 2.8 | 8.3 | 4.7 |
| C | 1500 | 1500 | 1500 | 1.2 | 2.8 | 11.9 | 7.0 |
| D | 1000 | 1000 | 1000 | 1.2 | 2.8 | 17.7 | 10.3 |
| Motor Speed (5600RPM, Duty Cycle 10\%) |  |  |  |  |  |  |  |
| G | 3500 | 3500 | 3500 | 1.5 | 4.7 | 12.0 | 6.5 |
| J | 2000 | 2000 | 2000 | 1.5 | 3.2 | 17.0 | 10.5 |
| K | 1500 | 1500 | 1500 | 1.5 | 3.5 | 23.5 | 13.5 |

## Note

1 Please refer to the approved drawing for the final authentic value.
2 This self-locking force level is reached only when a short circuit is applied on the terminals of the motor. All the TiMOTION control boxes have this feature built-in.

3 Operational temperature range at full performance: $+5^{\circ} \mathrm{C} \sim+45^{\circ} \mathrm{C}$
4 The current \& speed in table are tested with 24 V DC motor. With a 12 V DC motor, the current is approximately twice the current measured in 24 V DC. With a 36 V DC motor, the current is approximately two-thirds the current measured in 24 V DC. With a 48 V DC motor, the current is approximately half the current measured in 24 V DC. Speed will be similar for all the voltages.

5 The current \& speed in table and diagram are tested with TiMOTION control boxes, and there will be around $10 \%$ tolerance depending on different models of the control box. (Under no load condition, the voltage is around 32V DC. At rated load, the voltage output will be around 24 V DC)

6 Standard stroke: Min. $\geq 20 \mathrm{~mm}$, Max. please refer to below table.

| CODE | Load (N) | Max Stroke (mm) |
| :--- | :--- | :--- |
| G | $\leq 3500$ | 300 |
| A | $\leq 2500$ | 400 |
| B, J | $\leq 2000$ | 450 |
| C, K | $\leq 1500$ | 500 |
| D | $\leq 1000$ | 600 |

## Performance Data (24V DC Motor)

Motor Speed (3800RPM, Duty Cycle 10\%)

Speed vs. Load


Current vs. Load


## Performance Data (24V DC Motor)

Motor Speed (5600RPM, Duty Cycle 10\%)

Speed vs. Load


Current vs. Load


| Voltage | $1=12 \mathrm{~V} \mathrm{DC}$ | $2=24 \mathrm{~V} \mathrm{DC}$ | $3=36 \mathrm{~V} \mathrm{DC}$ | $4=48 \mathrm{~V} \mathrm{DC}$ |
| :--- | :--- | :--- | :--- | :--- |
| Load and Speed | See page 2 |  |  |  |

## Stroke (mm) See page 2

## Retracted Length See page 6

(mm)

| Rear Attachment (mm) | $1=$ Aluminum casting, U clevis, width 6.0, depth 12.2, hole 6.4 , one piece casting with gear box <br> 2 = Aluminum casting, U clevis, width 6.0, depth 12.2, hole 8.0, one piece casting with gear box <br> 3 = Aluminum casting, $U$ clevis, width 6.0 , depth 12.2 , hole 10.0 , one piece casting with gear box |  |
| :---: | :---: | :---: |
|  |  |  |
| See page 7 |  |  |
| Front Attachment (mm) | 1 = Aluminum casting, no slot, hole 6.4 <br> 2 = Aluminum casting, no slot, hole 8.0 | 5 = Aluminum casting, U clevis, width 6.0, depth 13.0, hole 8.0 |
| See page 7 | $\begin{aligned} & 3=\text { Aluminum casting, no slot, hole } 10.0 \\ & 4=\text { Aluminum casting, U clevis, width } 6.0 \text {, depth 13.0, } \\ & \text { hole } 6.4 \end{aligned}$ | $\begin{aligned} & 6=\text { Aluminum casting, U clevis, width } 6.0 \text {, depth 13.0, } \\ & \text { hole } 10.0 \end{aligned}$ |
| Direction of Rear Attachment (Counterclockwise) | $1=90^{\circ} \quad 2=0^{\circ}$ |  |

See page 7

| IP Rating | $1=$ Without | $2=\operatorname{IP54}$ |
| :--- | :--- | :--- |


| Functions for | 1 = Two switches at full retracted / extended positions to cut current |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| Limit Switches | 2 = Two switches at full retracted / extended positions to cut current + 3rd LS to send signal |  |  |  |
| See page 8 | $3=$ Two switches at full retracted / extended positions to send signal |  |  |  |
|  | 4 = Two switches at full retracted / extended positions to send signal + 3rd LS to send signal |  |  |  |
| Special Functions for Spindle SubAssembly | $0=$ Without (Standard) |  | 2 = Standard push only |  |
|  | 1 = Safety nut |  | 3 = Standard push only + safety nut |  |
| Output Signals | $0=$ Without | $1=\mathrm{POT}$ | 4 = Hall sensor * 1 | 5 = Hall sensor * 2 |
| Connector | $1=\operatorname{DIN} 6 P, 90^{\circ} \text { plug }$ | $\mathrm{C}=\mathrm{Y}$ cable (For direct cut system, water proof, anti pull) $\quad \mathrm{G}=$ Audio plug |  |  |
| See page 8 | $\begin{aligned} & 2 \text { = Tinned leads } \\ & 4=\text { Big 01P, plug } \end{aligned}$ | $\mathrm{E}=$ Molex 8P, plug |  |  |
|  |  | $\mathrm{F}=\mathrm{DIN}$ 6P, $180^{\circ}$ plug |  |  |
| Cable Length (mm) | $0=$ Straight, 100 | $3=$ Straight, 1000 | 6 = Straight, 2000 | B $\sim H=$ For direct cut system See page 8 |
|  | 1 = Straight, 500 | 4 = Straight, 1250 | 7 = Curly, 200 |  |
|  | $2=$ Straight, 750 | $5=$ Straight, 1500 | 8 = Curly, 400 |  |

## TA16 Ordering Key Appendix

## Retracted Length (mm)

1. Calculate $A+B+C+D=Y$
2. Retracted length needs to $\geq$ Stroke $+Y$

## A. Rear / Front Attachment

| Front <br> Attachment | Rear Attachment |
| :--- | :--- |
| $1,2,3$ |  |
| $\mathbf{1 , 2 , 3}$ | +112 |
| $\mathbf{4 , 5 , 6}$ | +122 |

## B. Load V.S. Stroke

## C. Load V.S. Spindle Functions

| Spindle <br> Functions | Load (N) |  |  |
| :--- | :--- | :--- | :--- |
|  | A, B | G | C, D, J, K |
| $\mathbf{0}$ | - | - | - |
| $\mathbf{1}$ | +10 | +5 | +10 |
| $\mathbf{2}$ | +2 | +2 | +2 |
| $\mathbf{3}$ | +12 | +7 | +12 |


| Stroke (mm) | Load (N) |  |
| :---: | :---: | :---: |
|  | <3500 | $=3500$ |
| 20~150 | - | +13 |
| 151~200 | +8 | +21 |
| 201~250 | +8 | +21 |
| 251~300 | +13 | +26 |
| 301~350 | +13 | +26 |
| 351~400 | +18 | +31 |
| 401~450 | +23 | +36 |
| 451~500 | +28 | +41 |
| 501~550 | +33 | +46 |
| 551~600 | +38 | +51 |

## D. Output Signals

CODE
0, 4, 5
1
$+36$

## Rear Attachment (mm)

$1=$ Aluminum casting, $U$ clevis, width 6.0 , depth 12.2 , hole 6.4 , one piece casting with gear box

12.2

2 = Aluminum casting, U clevis, width 6.0, depth 12.2, hole 8.0, one piece casting with gear box

12.2

3 = Aluminum casting, U clevis, width 6.0 , depth 12.2, hole 10.0, one piece casting with gear box


## Front Attachment (mm)



3 = Aluminum casting, no slot, hole 10.0

4 = Aluminum casting, $U$ clevis, width 6.0, depth 13.0, hole 6.4

$\varnothing 6.4$


## Direction of Rear Attachment (Counterclockwise)


$2=0^{\circ}$


## TA16 Ordering Key Appendix

## Functions for Limit Switches

## Wire Definitions

| CODE | Pin |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 1 (Green) | 2 (Red) | 3 (White) | 4 (Black) | 5 (Yellow) | 6 (Blue) |
| 1 | extend (VDC+) | N/A | N/A | N/A | retract (VDC+) | N/A |
| 2 | extend (VDC+) | N/A | middle switch pin B | middle switch pin A | retract (VDC+) | N/A |
| 3 | extend (VDC+) | common | upper limit switch | N/A | retract (VDC+) | lower limit switch |
| 4 | extend (VDC+) | common | upper limit switch | medium limit switch | retract (VDC+) | lower limit switch |

## Connector

$1=$ DIN 6P, $90^{\circ}$ plug
$2=$ Tinned leads

$4=$ Big 01P, plug

$C=Y$ cable (For direct cut system, water proof, anti pull)


Cable length for direct cut system (mm)

| CODE | L1 | L2 | L3 |
| :--- | :--- | :--- | :--- |
| B | 100 | 100 | 100 |
| C | 100 | 1000 | 400 |
| D | 100 | 2700 | 500 |
| E | 1000 | 100 | 100 |
| F | 100 | 600 | 1000 |
| G | 1500 | 1000 | 1000 |
| H | 100 | 100 | 1200 |

$E=$ Molex 8P, plug

$F=\operatorname{DIN} 6 P, 180^{\circ}$ plug

$\mathrm{G}=$ Audio plug


## Terms of Use

The user is responsible for determining the suitability of TiMOTION products for a specific application. TiMOTION products are subject to change without prior notice.

