



# **Product Segments**

- Care Motion
- Comfort Motion
- Industrial Motion

TiMOTION's TA16 series linear actuator is similar to the TA2 linear actuator, but is specifically designed for low-noise medical applications where a compact linear actuator is needed. It is available with optional IP66 protection and Hall sensors for position feedback. Certificates for the TA16 include IEC60601-1, ES60601-1, IEC60601-1-2, UL962, and EMC.

## **General Features**

Voltage of motor 12, 24, 36, 48V DC Maximum load 3,500N in push and pull

Maximum speed at full load 13.5mm/s (with 1,500N in a push or pull

condition)

Stroke 20~600mm

Minimum installation dimension ≥ Stroke + 112mm

Color Silver

IP rating Up to IP66

Options POT, Hall sensor(s)

Certificate IEC60601-1, ES60601-1, IEC60601-1-2,

UL962, EMC +5°C~+45°C

Operational temperature range

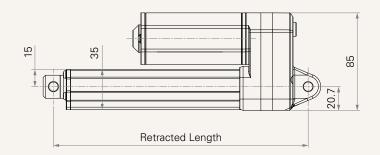
at full performance

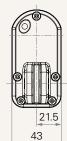
With very low noise, small size for easy installation

Suitable for patient hoist application

1

## **Drawing**





### **Load and Speed**

CODE	Load (N)	Load (N)		Typical Current (A)		Typical Spe	Typical Speed (mm/s)	
	Push	Pull	Force (N)	No Load 32V DC	With Load 24V DC	No Load 32V DC	With Load 24V DC	
Motor Spee	ed (3800RPM, Du	ty Cycle 10%)						
A	2500	2500	2500	1.2	2.8	5.2	3.0	
В	2000	2000	2000	1.2	2.8	8.3	4.7	
C	1500	1500	1500	1.2	2.8	11.9	7.0	
D	1000	1000	1000	1.2	2.8	17.7	10.3	
Motor Spec	ed (5600RPM, Du	ty Cycle 10%)						
G	3500	3500	3500	1.5	4.7	12.0	6.5	
J	2000	2000	2000	1.5	3.2	17.0	10.5	
K	1500	1500	1500	1.5	3.5	23.5	13.5	

#### Note

- 1 Please refer to the approved drawing for the final authentic value.
- 2 This self-locking force level is reached only when a short circuit is applied on the terminals of the motor. All the TiMOTION control boxes have this feature built-in.
- 3 Operational temperature range at full performance: +5°C~+45°C
- 4 The current & speed in table are tested with 24V DC motor. With a 12V DC motor, the current is approximately twice the current measured in 24V DC. With a 36V DC motor, the current is approximately two-thirds the current measured in 24V DC. With a 48V DC motor, the current is approximately half the current measured in 24V DC. Speed will be similar for all the voltages.
- 5 The current & speed in table and diagram are tested with TiMOTION control boxes, and there will be around 10% tolerance depending on different models of the control box. (Under no load condition, the voltage is around 32V DC. At rated load, the voltage output will be around 24V DC)
- 6 Standard stroke: Min.  $\geq$  20mm, Max. please refer to below table.

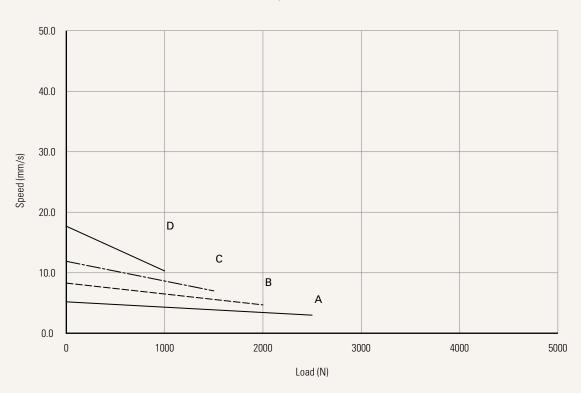
CODE	Load (N)	Max Stroke (mm)
G	≤ 3500	300
A	≤ 2500	400
B, J	≤ 2000	450
C, K	≤ 1500	500
D	≤ 1000	600



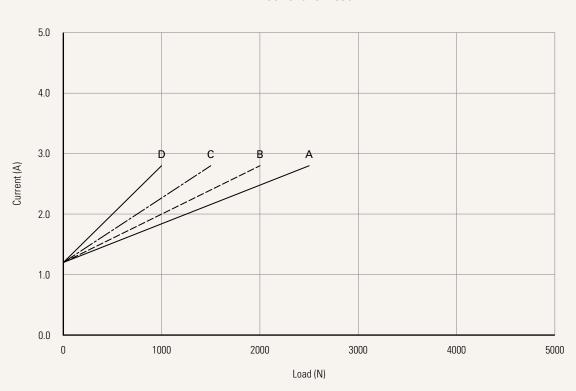
# Performance Data (24V DC Motor)

Motor Speed (3800RPM, Duty Cycle 10%)

Speed vs. Load



Current vs. Load

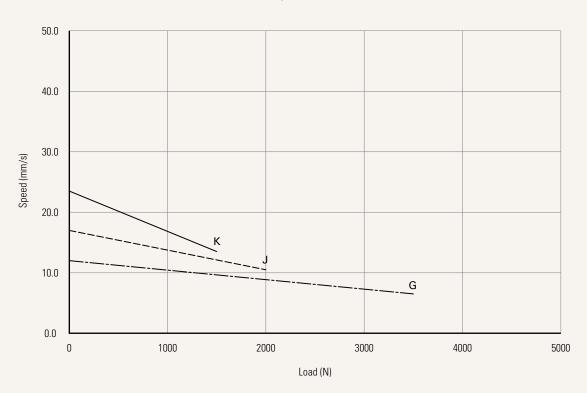




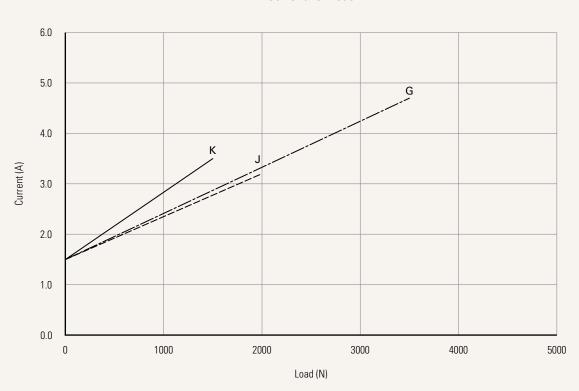
# Performance Data (24V DC Motor)

Motor Speed (5600RPM, Duty Cycle 10%)

Speed vs. Load



Current vs. Load





# **TA16** Ordering Key



TA16

				Version: 20181219-
Voltage	1 = 12V DC	2 = 24V DC	3 = 36V DC	4 = 48V DC
Load and Speed	See page 2			
Stroke (mm)	See page 2			
Retracted Length (mm)	See page 6			
Rear Attachment (mm) See page 7	1 = Aluminum casting, U clevis, width 6.0, depth 12.2, hole 6.4, one piece casting with gear box 2 = Aluminum casting, U clevis, width 6.0, depth 12.2, hole 8.0, one piece casting with gear box 3 = Aluminum casting, U clevis, width 6.0, depth 12.2, hole 10.0, one piece casting with gear box			
Front Attachment (mm) See page 7	1 = Aluminum casting 2 = Aluminum casting 3 = Aluminum casting 4 = Aluminum casting hole 6.4	, no slot, hole 8.0	5 = Aluminum casting, U cle hole 8.0 6 = Aluminum casting, U cle hole 10.0	
Direction of Rear Attachment (Counterclockwise) See page 7	1 = 90°	2 = 0°		
IP Rating	1 = Without	2 = IP54	3 = IP66	
Functions for Limit Switches See page 8	2 = Two switches at fo 3 = Two switches at fo	ull retracted / extended positions	to cut current + 3rd LS to send s to send signal	
Special Functions for Spindle Sub- Assembly	0 = Without (Standard 1 = Safety nut	1)	2 = Standard push only 3 = Standard push only + sa	fety nut
Output Signals	0 = Without	1 = POT	4 = Hall sensor * 1	5 = Hall sensor * 2
Connector See page 8	1 = DIN 6P, 90° plug 2 = Tinned leads 4 = Big 01P, plug	C = Y cable (For direct cut E = Molex 8P, plug F = DIN 6P, 180° plug	system, water proof, anti pull)	G = Audio plug
Cable Length (mm)	0 = Straight, 100 1 = Straight, 500 2 = Straight, 750	3 = Straight, 1000 4 = Straight, 1250 5 = Straight, 1500	6 = Straight, 2000 7 = Curly, 200 8 = Curly, 400	B~H = For direct cut systen <u>See page 8</u>

# **TA16** Ordering Key Appendix



# Retracted Length (mm)

- 1. Calculate A+B+C+D = Y
- 2. Retracted length needs to  $\geq$  Stroke + Y

A. Rear / Front	Attachment				
Front	Rear Attachment				
Attachment	1, 2, 3				
1, 2, 3	+112				
4, 5, 6	+122				
B. Load V.S. St	roke				
Stroke (mm)	Load (N)				
	< 3500	= 3500			
20~150	-	+13			
151~200	+8	+21			
201~250	+8	+21			
251~300	+13	+26			
301~350	+13	+26			
351~400	+18	+31			
401~450	+23	+36			
451~500	+28	+41			
501~550	+33	+46			
551~600	+38	+51			

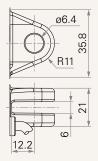
Spindle	Load (N)		
Functions	А, В	G	C, D, J, K
)	-	-	-
	+10	+5	+10
	+2	+2	+2
3	+12	+7	+12
. Output Sig	nals		
DDE			
4, 5	-		
	+36		

# TA16 Ordering Key Appendix

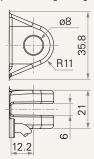


#### Rear Attachment (mm)

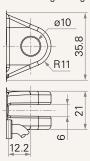
1 = Aluminum casting, U clevis, width 6.0, depth 12.2, hole 6.4, one piece casting with gear box



2 = Aluminum casting, U clevis, width 6.0, depth 12.2, hole 8.0, one piece casting with gear box

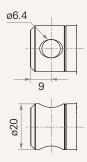


3 = Aluminum casting, U clevis, width 6.0, depth 12.2, hole 10.0, one piece casting with gear box

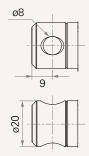


## Front Attachment (mm)

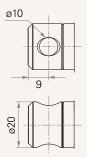
1 = Aluminum casting, no slot, hole 6.4



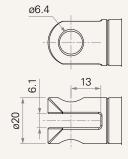
2 =Aluminum casting, no slot, hole



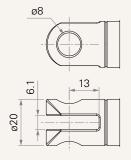
3 = Aluminum casting, no slot, hole 10.0



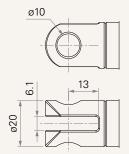
4 = Aluminum casting, U clevis, width 6.0, depth 13.0, hole 6.4



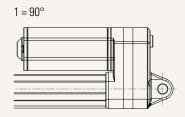
5 = Aluminum casting, U clevis, width 6.0, depth 13.0, hole 8.0

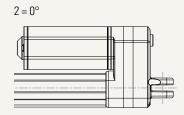


6 = Aluminum casting, U clevis, width 6.0, depth 13.0, hole 10.0



# **Direction of Rear Attachment (Counterclockwise)**





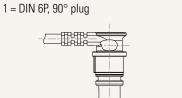
# TA16 Ordering Key Appendix

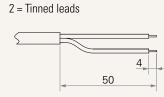


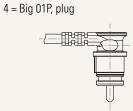
#### **Functions for Limit Switches**

Wire Definitions								
CODE	Pin	Pin						
	1 (Green)	2 (Red)	3 (White)	4 (Black)	5 (Yellow)	<b>6</b> (Blue)		
1	extend (VDC+)	N/A	N/A	N/A	retract (VDC+)	N/A		
2	extend (VDC+)	N/A	middle switch pin B	middle switch pin A	retract (VDC+)	N/A		
3	extend (VDC+)	common	upper limit switch	N/A	retract (VDC+)	lower limit switch		
4	extend (VDC+)	common	upper limit switch	medium limit switch	retract (VDC+)	lower limit switch		

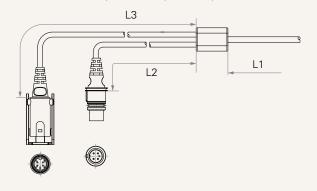
#### Connector







C = Y cable (For direct cut system, water proof, anti pull)



Cable length for direct cut system (mm)						
CODE	L1	L2	L3			
В	100	100	100			
С	100	1000	400			
D	100	2700	500			
E	1000	100	100			
F	100	600	1000			
G	1500	1000	1000			
Н	100	100	1200			

E =	Mol	lex	8P.	nl	ua







G = Audio plug



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